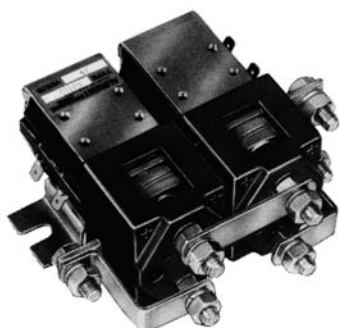




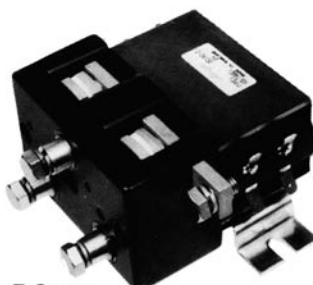
SW180
Single pole on/off
contactor



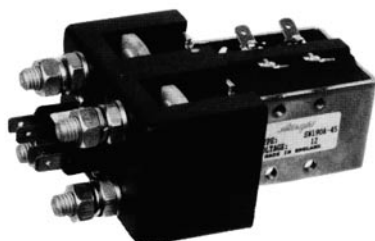
SW181
Single pole changeover
contactor



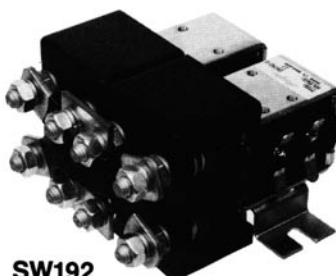
SW182
Paired changeover
contactor



DC182
Monoblock single pole
double throw contactor



SW190
Double pole
on/off contactor



SW192
Paired double pole
on/off contactor

UNIQUE RANGE

The SW180 series of contactors has been designed for direct current loads, particularly motors as used on electric vehicles such as industrial trucks, airport tractors, etc.

They have double breaking main contacts with silver alloy contact tips, which are weld resistant, hard wearing and have excellent conductivity.

The range comprises: Single Pole, on/off types (SW180), Double Pole, on/off types (SW190), Single Pole, changeover types (SW181), Single Pole, normally closed types (SW185) and paired versions of these for motor reversing (SW182, DC182 and SW192).

COMPACT SIZE

The contactors are compact in size and are fully serviceable, with a full range of spare parts available.

EASY INSTALLATION

Mounting is by means of 5mm tapped holes in the switch frame together with a range of mounting brackets complete with screws and washers.

Coil connections are by means of 6mm spades of which two are supplied per terminal.

Contactors types SW182, DC182, SW184, DC184, SW189 and SW192 are supplied as an assembly which includes a mounting bracket as a standard feature.

Mounting attitudes are detailed in the drawings on the following pages.

CONTACTORS IN THE SERIES

SW180	SINGLE POLE SINGLE THROW
SW181	SINGLE POLE DOUBLE THROW
DC182	MONOBLOCK SINGLE POLE DOUBLE THROW (for motor reversing)
SW182	PAIRED SINGLE POLE DOUBLE THROW ON DOUBLE BRACKET (for motor reversing)
DC184	MONOBLOCK 2 x SW180

SW184	2 x SW180 ON DOUBLE BRACKET
SW185	SINGLE POLE SINGLE THROW (normally closed)
SW189	2 x SW185 ON DOUBLE BRACKET
SW190	DOUBLE POLE SINGLE THROW
SW192	PAIRED DOUBLE POLE SINGLE THROW (for motor reversing)

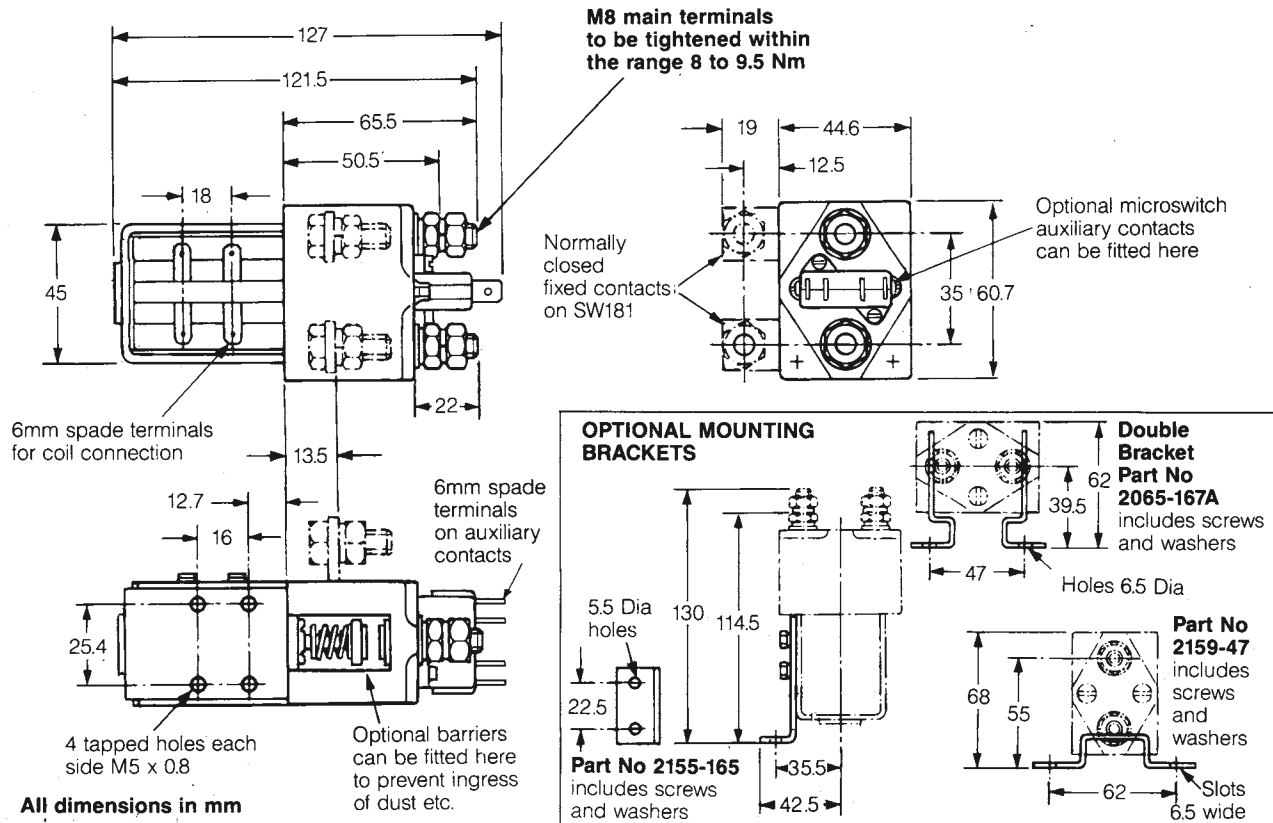
OPERATING COILS

Coil voltages ranging from 6 to 240 are available and these are wound for D.C. operation.

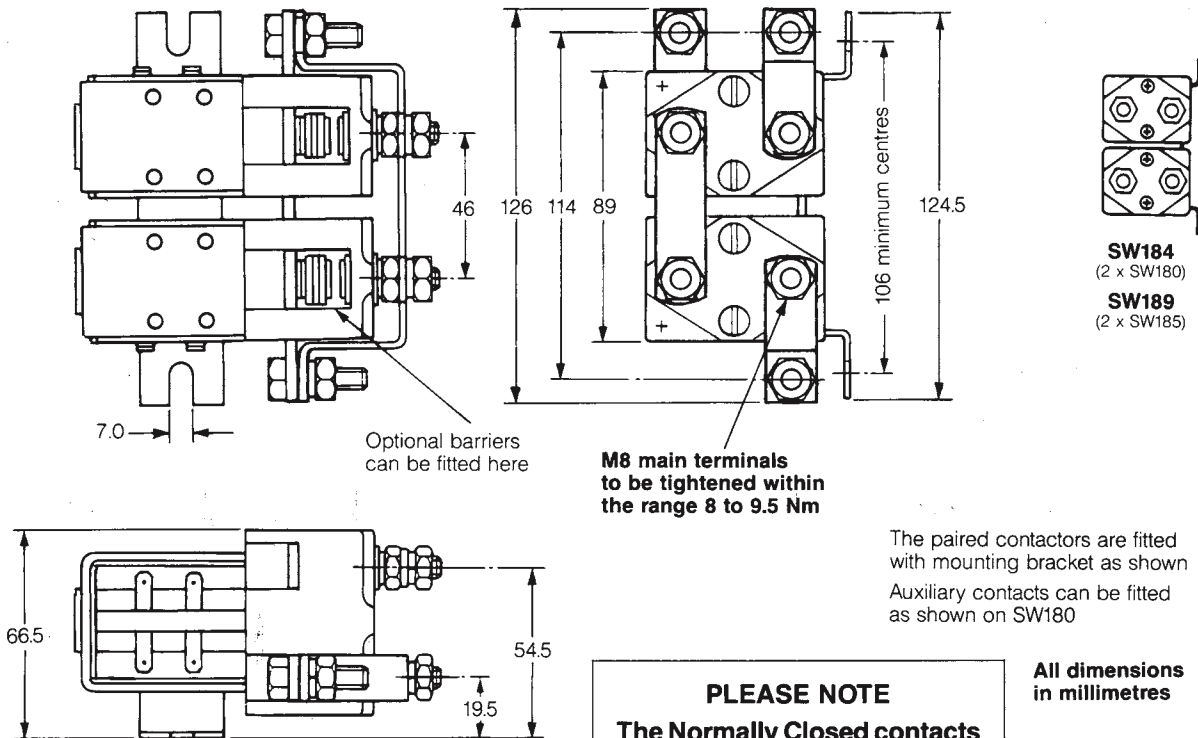
However coils can be fitted with a bridge rectifier for use from A.C. supplies.

Coils are normally wound for intermittent duty (up to 70% "on" time) but continuous duty version (100%) are also available.

DIMENSION DRAWINGS

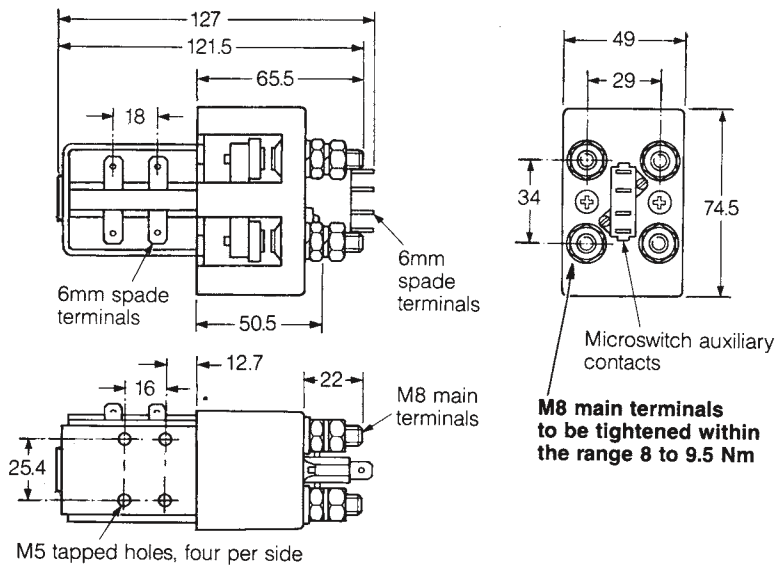


The contactors can be mounted either horizontally or vertically. If mounted vertically the contact studs must point upwards with the exception of the SW185 and its derivatives which should be mounted with the contact studs pointing downwards.



SW182, SW184 AND SW189

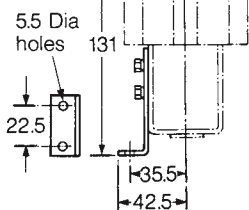
DIMENSION DRAWINGS



OPTIONAL MOUNTING BRACKETS

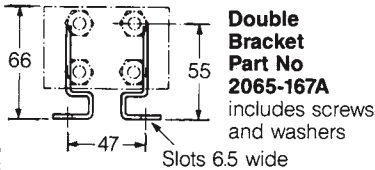
Part No 2155-165

includes screws and washers



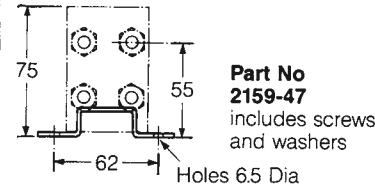
Double Bracket Part No 2065-167A

includes screws and washers
Slots 6.5 wide



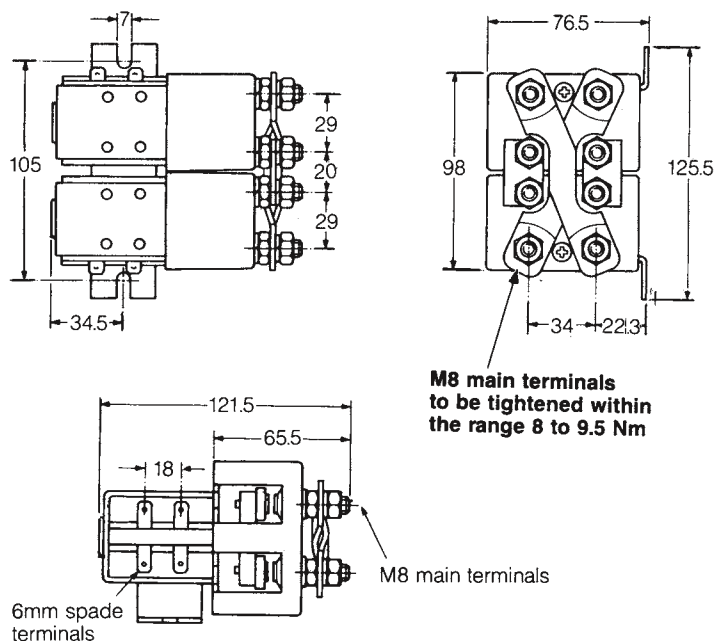
Part No 2159-47

includes screws and washers



SW190

The contactors can be mounted either horizontally or vertically. If mounted vertically the contact studs must point upwards.



SW192

Pull-in voltages are approximately 60% and 66% of the rated voltage for intermittent and continuously rated types respectively.

Drop out voltage is nominally 10% of rated voltage.

Variations from these pull-in and drop-out figures can be engineered to suit particular applications.

CONTACTOR PAIRS

The contactors can be mounted in pairs on a common bracket together with inter-connecting electrical links. The most important of these arrangements are the motor reversing circuits provided by the SW182, DC182 and SW192 contactor pairs.

The SW182 and DC182 types have a built in failsafe so that if both coils are energised simultaneously the contact design creates an open circuit situation.

The SW192 types have fast drop-out times (approx 5 m.sec.) and relatively slow pull-in times (approx 20 m.sec). Therefore motor direction changes can be undertaken without risk of all contacts being closed at the same time. However, certain types of coil suppression, such as diodes, substantially increase drop-out times and care must be taken to ensure suitable suppression is fitted, e.g. diode and resistor in series.

MAGNETIC BLOWOUTS 'B'

The contactors can be fitted with permanent magnet blowouts. These enable the contacts to switch D.C. voltages of 48 or higher. Fitting of blowouts to single pole types makes the contacts polarity sensitive and the **Positive markings** on the top cover of the contactor **must** be observed.

Double pole types are not polarity sensitive when blowouts are fitted.

The suffix 'B' denotes the fitting of magnetic blowouts, for example SW180B.

AUXILIARY CONTACTS 'A'

A double circuit normally open, normally closed microswitch can be fitted which has a D.C. resistive rating of 5 Amperes at 24v.

The suffix 'A' should be added to the type number when an auxiliary

contact is required, for example, SW180A.

Note: Auxiliary contacts cannot be fitted to the SW192 type.

LARGE CONTACTS 'L'

The SW180 range of contactors have standard contacts which are 10.3 mm diameter. These are suitable for

the majority of applications where switching conditions are relatively light, particularly on electronically controlled vehicles. However, in applications where more severe conditions exist, e.g. pump motor switching, all types are available with larger contacts 15.2 mm diameter. The suffix 'L' denotes larger contacts.

PROTECTION

Optional barriers can be fitted into contact housings, except for SW190 and SW192, to protect against environmental dust etc.

Magnetic blowouts should not be used with closed contact housings.

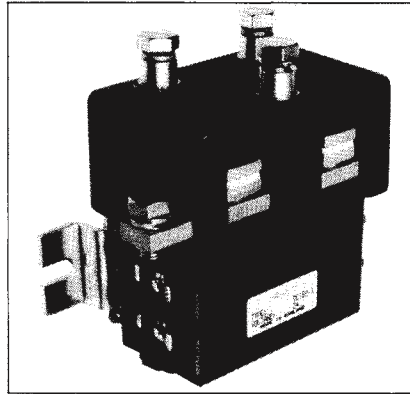
DC182 & DC184

The DC182 motor reversing contactors have a monoblock construction. They comprise two single pole changeover contactors configured in such a way so that all the necessary links for DC motor reversing applications are contained within the contact housing.

This results in a neat compact design which is compatible with modern electronic control systems.

The main terminals can be configured in a variety of ways in order to suit the application layout.

All the features described in this brochure for the other contactors in the SW180 range apply to the DC182.



Similarly all the optional extras listed apply:

- Magnetic blowouts (suffix B)
- Auxiliary contacts (suffix A)
- Large contact tips (suffix L)

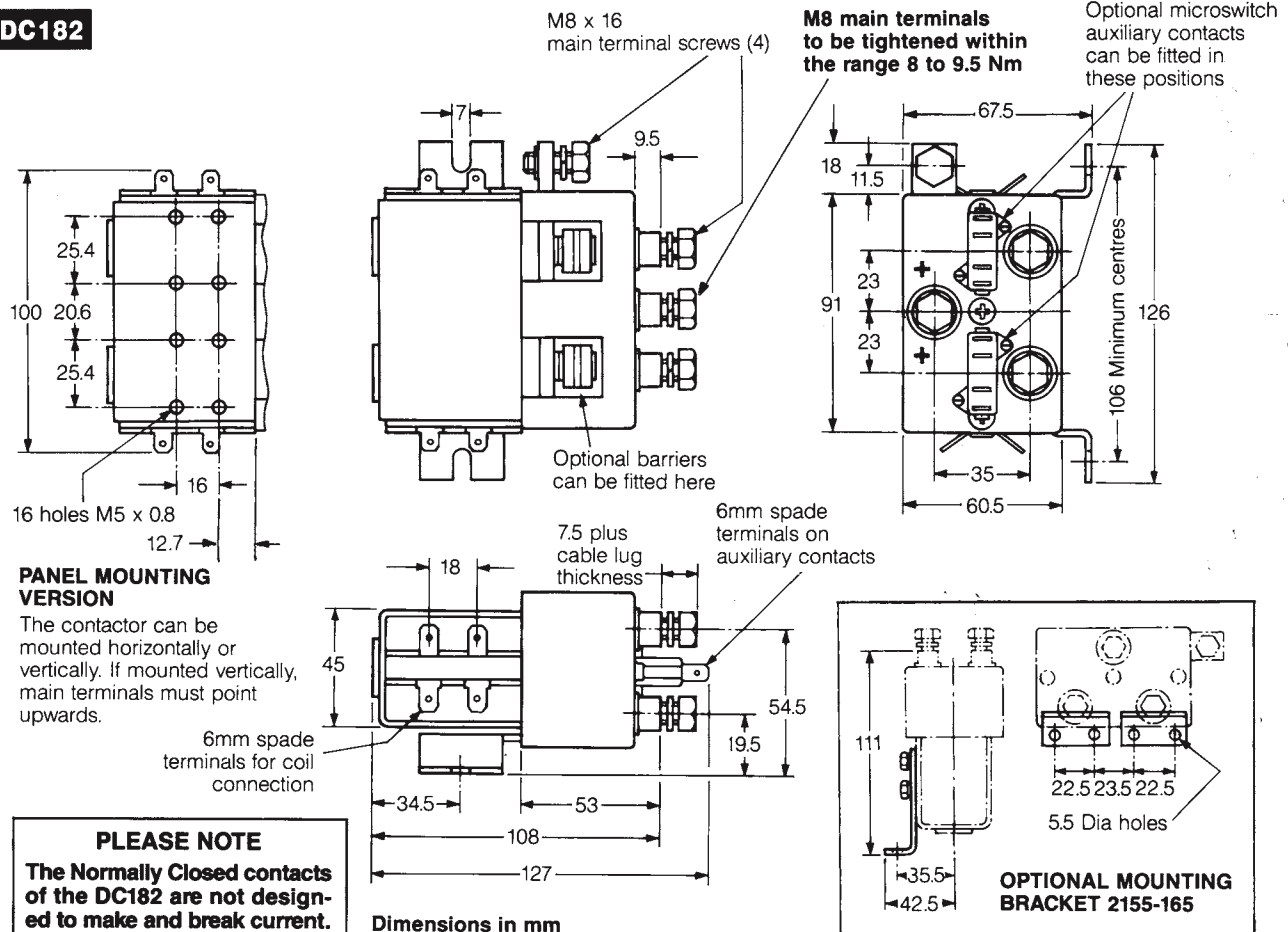
A variety of methods for mounting the contactor are available:

- (1) An integral bracket.
- (2) Tapped holes in the contactor frame for direct panel mounting.
- (3) A separate bracket, part number 2155-165 for mounting the contactor at 90° to a panel.

The DC182 is physically and electrically interchangeable with the SW182 reversing contactor.

A paired single pole on/off contactor can also be supplied. This is the type DC184 and this contactor can also have integral links for the main poles if required.

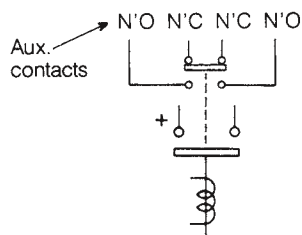
DC182



CONNECTION DIAGRAMS

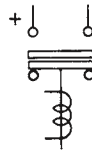
SW180

Single Pole Single Throw (On/Off) Contactor



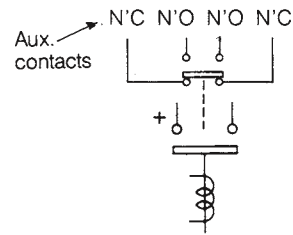
SW181

Single Pole Double Throw (Changeover) Contactor



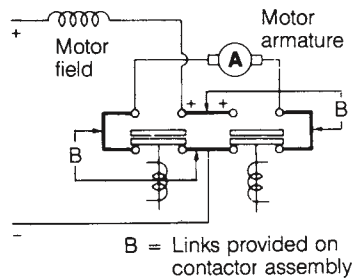
SW185

Single Pole Single Throw (Off/On) Normally Closed Contactor



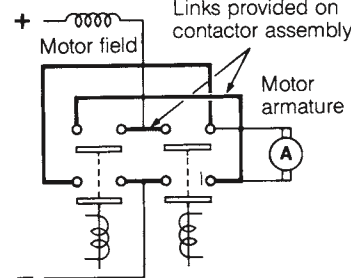
SW182

Paired Single Pole Double Throw Contactor. Complete with necessary links for motor reversing



SW192

Paired Double Pole Single Throw Contactor complete with links for motor reversing

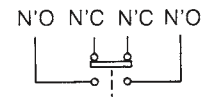
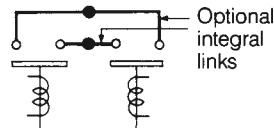
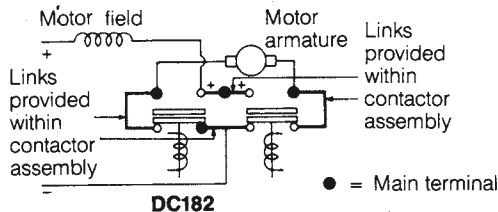


SW190

Double Pole Single Throw Contactor



DC182 AND DC184



AUXILIARY CONTACTS

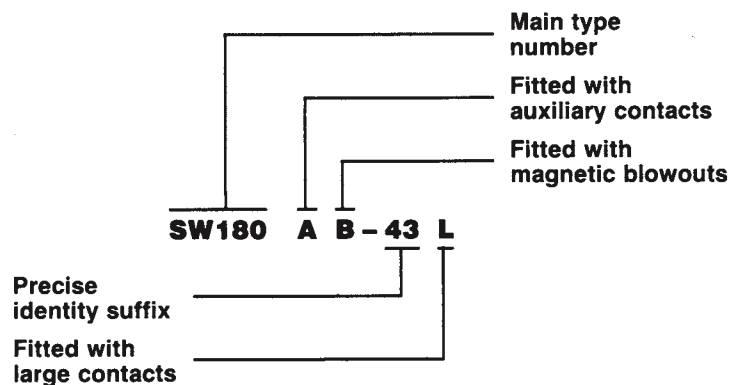
CONTACTOR WEIGHTS

Add 20 gms for each auxiliary

Add 50 gms for each set of blowout magnets.

SW180	640 gms	SW182	1680 gms	SW185	655 gms	SW190	760 gms	DC182	1660 gms
SW181	780 gms	SW184	1350 gms	SW189	1380 gms	SW192	1660 gms	DC184	1450 gms

EXPLANATION OF CONTACTOR TYPE NUMBERS



	Auxiliary Contacts	Magnetic Blowouts	Mounting Brackets	Large Contact Tips	Closed Contact Housing
SW180	O	O	O	O	O
SW181	O	O	O	O	O
SW182	O	O	S	O	O
SW184	O	O	S	O	O
SW185	O	O	O	O	O
SW189	O	O	S	O	O
SW190	O	O	O	O	N
SW192	N	O	S	O	N
DC182	O	O	S	O	O
DC184	O	O	S	O	O

O = Optional Extra S = Standard Feature N = Not Available

COIL RESISTANCES FOR POPULAR VOLTAGES

	12V DC	24V DC	36V DC	48V DC	60V DC	72V DC	80V DC
Intermittently rated coils (ohms)	5	17	44	73	102	150	212
Continuously rated coils (ohms)	13	44	102	150	282	427	427

PERFORMANCE DATA

Thermal current rating (100%) 150 Amperes

Intermittent current rating

30% duty	275 Amperes
40% duty	240 Amperes
50% duty	225 Amperes
60% duty	200 Amperes
70% duty	180 Amperes

Typical fault currents which can be ruptured (5ms time constant)

SW180 and SW185	1000 Amperes at 48V D.C.
SW180B and SW185B	1000 Amperes at 96V D.C.
SW181*, SW182* and DC182*	1000 Amperes at 48V D.C.
SW181B*, SW182B* and DC182B*	1000 Amperes at 96V D.C.
SW190 and SW192	1000 Amperes at 80V D.C.
SW190B and SW192B	600 Amperes at 120V D.C.

* Normally open contacts, not normally closed contacts.

Maximum recommended contact voltages

SW180 and SW185	48V D.C.
SW180B and SW185B	96V D.C.
SW181, SW182 and DC182	48V D.C.
SW181B, SW182B and DC182B	96V D.C.
SW190 and SW192	96V D.C.
SW190B and SW192B	120V D.C.

Typical voltage drop across contacts per 100 Amperes

SW180 and SW185	30mV
SW190 and SW192	(per pole) 40mV
SW181, SW182 and DC182 (normally open contacts)	30mV
SW181, SW182 and DC182 (normally closed contacts)	40mV

Mechanical life $> 5 \times 10^6$

Coil power dissipation

Intermittently rated types	30-40 Watts
Continuously rated types	10-15 Watts

Maximum pull-in voltage (coil at 20°C)

Intermittently rated types	60%V
Continuously rated types	66%V

Typical drop-out voltage 10-20%V

Pull-in time approx (n/o contacts to close) 30ms

Drop-out time approx (n/o contacts to open)

Without suppression	8ms
With diode suppression	60ms
With diode and resistor (depending on value)	25ms

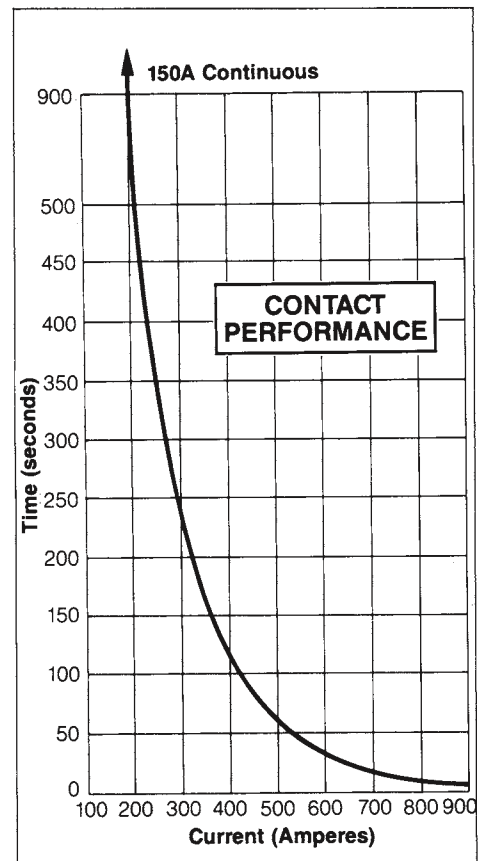
Main contact changeover time (SW181, SW182 and DC182)

Normally closed to normally open	12ms
Normally open to normally closed	5ms

Typical contact bounce period 3ms

Auxiliary contact thermal current rating 5 Amperes

Auxiliary contact switching capacities (resistive load)	5A at 24V D.C.
	2A at 48V D.C.
	0.5A at 240V D.C.



All the performance data figures should be used as a guide only. Alternative ratings may be considered according to applications.